

Manufacturers of Industrial & Decorative Coatings

United Paints Limited P.O. Box 21 - 064 29 Empire Road **Bridgend**

Christchurch

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UNIEPOXY ZINC RICH **PRIMER**

Two Component **Epoxy Polyamide Zinc** Rich Primer

Two component, Epoxy Polyamide Zinc Rich Primer for exterior or chemically aggressive environments.

Its high Zinc loading means that it can be used without top coating in mild environments.

Coating possesses outstanding recoat ability. It provides excellent Cathodic Protection.

Typical Uses

- Fleet Automotive
- Sewage Treatment Plants
- Paper Mills
- Marine
- **Plating Facilities**
- General Corrosion Environments
- Fuel Storage Facilities

Physical Properties

Epoxy Polyamide Resin Vehicle Type

Pigment Type Metallic Zinc Aromatic / Ester Solvent

Pot Life Once mixed 6 hours at 25° C

Gloss Level Flat Finish

Volume Solids 63% by mixed volume

Colours Available Green/ Grey

Recommended Dry Film Build 75 microns Typically 8.4m2 / lt @ 75 microns DFT

Theoretical Coverage Number of Coats One

not required at 20°C **Induction Time**

> Dry Time Touch 30 min @ 25° C

4 – 5 hours @ 25° C Hard Cooler temperatures will slow down

through cure, ie;

Abrasion Resistance Excellent

Solvent & Chemical Resistance Excellent Durability Excellent

> Thinning & Cleanup **Uniepoxy Thinner**

Mix Ratio 4 parts paint 1 part hardener

Pack Sizes 3.2 Litres Hardener Pack Sizes 800 mils

Surface preparation Surface must be clean, dry and free

from oils and waxes. Abrasive blast to

SSPC-SP-10 Surfaces should be primed as quickly as possible to

prevent re-rusting

Performance

Performance

Offers excellent resistance to corrosion and exceptional adhesion to ferrous metal substrates. Resists solvents,

Limitations

Spray Application is preferred application.

Do not apply when rain is expected, relative humidity is greater than 90%

Specifications may be updated or revised at times. Please ensure, through our representative, that sheet being viewed is current.

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